

# Work Order ID 54928

January 5, 2010 10:09:35 AM

Page 1

Item ID: D206-781-151KGY

Accept

Setup Start

Revision ID:

Stop

Item Name: Vertical Tunnel-Grey

Start Date: 05/01/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 1.00

Customer:

Reference:

Run Start

Approvals: Process Plan: *RL*

Date: 10-1-05 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-151KGY

CHG001

*S10102103*

*MF 10/01/30*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*10-1-09 SP (R)*

120

QC4- 100% inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*=> S10102103*

*(+)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 54928**

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Item ID: D206-781-151KGY

Accept



Setup Start



Revision ID:

Stop



Item Name: Vertical Tunnel-Grey

Start Date: 05/01/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-151KGY

Location:  
PPP rev

B

10/02/04 3 (1)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/04 JA

ME 10-2-3

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# Picklist Print

January 5, 2010 10:09:40 AM

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Work Order ID: 54928

Parent Item: D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty	Pick	Qty Issued	Date Issued	Status
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ALS4632-130

Purchased

No

110

Each

46.0000

8.0000

10-1-29 sf

insert

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

46

110452

46

ALS4-632-80

Purchased

No

110

Each

217.0000

4.0000

10-1-29 sf

Insert

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

217

112495

200

17841

17

D3800-1-100

+2 @ 80" long

Manufactured

No

110

f

49.1370

1.3300

350541 10-1-29 sf

Hook and Loop Strip (1" Soft)

7 meas  
810/12/03

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

49.137

43558

0.13

52694

49.007

355761 sf  
10-2-3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 54928

Parent Item: D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3800-3-100 +2 @ 80" long Manufactured No

110 f 120.2580 1.3300

Hook and Loop Strip (1" Hard)

↳ measure

8/10/2/03

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

80.914

43560

0.13

44831

40.11

52695

40.674

Main Warehouse

ST134

39.344

50541

39.344

D3822-1KGY

Manufactured

No

110

Each

2.0000

1.0000

Vertical Tunnel, LH-Grey

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

53006

2

B ~~50712~~ 10-1-29 SP  
B 52695  
B

10-1-29 SP @

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey


Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Pure	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3822-2KGY		Manufactured	No			110	Each	2.0000	1.0000			
												
Vertical Tunnel, RH-Grey												

10-1-29 SP

Warehouse  
Location

Main Warehouse

ST

53005

2

2

D3822-3KGY

Manufactured

No

Vertical Tunnel, Aft Center-Grey

D3822-5KGY

Manufactured

No

Vertical Tunnel, Top-Grey

110

Each

0.0000

1.0000

155 088 10-1-29

110

Each

4.0000

1.0000

10-1-29 SP

Warehouse  
Location

Main Warehouse

ST

51984

4

4

D3822-7KGY

Manufactured

No

Vertical Tunnel, Lower-Grey

110

Each

1.0000

1.0000

10-1-29 SP

Warehouse  
Location

Main Warehouse

ST

53007

1

1

January 5, 2010 10:09:40 AM

Shop Packet Print

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Vertical Tunnel-Grey

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NAS388-6-12P Screw		Purchased	No			110	Each	48.0000	14.0000		10-1-29	sl

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	48	

111310  
112768

NAS388-6-8P Screw		Purchased	No			110	Each	105.0000	4.0000		10-1-29	sl
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Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	105	

112768  
113470

NAS391B6P Washer		Purchased	No			110	Each	83.0000	18.0000		10-1-29	sl
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Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	83	

112195  
112616

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D407-781

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## 5.1.3 D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

## 5.1.4 D206-781-141/-143/-151/-161/-171/-173 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Part Number	Description
X						D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X					D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X				D206-781-151	VERTICAL TUNNEL KIT
			X			D206-781-161	REAR OVERHEAD KIT
				X		D206-781-171	HAT BIN KIT
					X	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
1						D3821-1	PANEL - W/O ROTOR BRAKE
	1					D3821-3	PANEL - W/ ROTOR BRAKE
4	4					NAS388-6-8P	SCREW
4	4					NAS391B6P	WASHER
		1				D3822-1	VERTICAL TUNNEL, LH
		1				D3822-2	VERTICAL TUNNEL, RH
		1				D3822-3	VERTICAL TUNNEL, AFT CENTER
		1				D3822-5	VERTICAL TUNNEL, TOP
		1				D3822-7	VERTICAL TUNNEL, LOWER
		2				D3800-1-100-800	LOOP STRIP
		2				D3800-3-100-800	HOOK STRIP
		4				NAS388-6-8P	SCREW
		14				NAS388-6-12P	SCREW
		18				NAS391B6P	WASHER
		4				ALS4-632-80	INSERT
		8				ALS4-632-130	INSERT
			1			D3823-1	REAR OVERHEAD, LH
			1			D3823-2	REAR OVERHEAD, RH
			1			D3823-3	REAR OVERHEAD, CENTER
			10			AN525-10R24	SCREW
			10			NAS43DD3-68	SPACER
				1		D3824-1	HAT BIN
					1	D3824-3	HAT BIN
				6	6	D3851-1	DOUBLER
				4	4	AN525-10R10	SCREW

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Revision: D  
Date: 09.07.07

# Dart Aerospace Ltd

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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